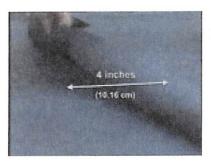


PondGard™ Rubber Liner Installation Detail 6

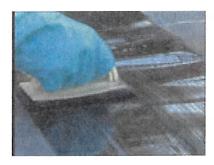
Creating a Seam with 6.00" (15.24 cm) QuickSeam™ Cover Strip



Step 1- Ensure the liner is dry and free of mud and other contaminants.



Step 2- Overlap the adjacent PondGard panels by a minimum of 4.00" (10.16 cm). Allow the PondGard panels to relax for 15 minutes.



Step 3- Using a scrubber pad and holder; apply the QuickPrime™ Plus Primer to the top surfaces of the adjacent PondGard panels covering a minimum of 4.00″ (10.16 cm) on both sides of the overlap edge.



Step 4- Test the primer flash-off by touching the primed area with your finger and pushing forward at an angle. The primer should not string as your finger is moved up and away.



PondGard Rubber Liner Installation Detail 6 (Con't)

Creating a Seam with 6.00" (15.24 cm) QuickSeam Cover Strip



Step 5- Install the QuickSeam Cover Strip by using both thumbs in the core and rolling the tape away from your body. As you move forward, peel away the release paper and place it under your knee.



Step 6- Using either a hand or stand-up roller; roll the seam longitudinally and across the seam in overlapping sections to mate the seam together.



Step 7- Using a compressed air source, test all bonded seams using a minimum 50 p.s.i. (344.74 kPa) air supply directed through a 0.1875" (0.48 cm) nozzle held within 2.00" (5.08 cm) of the seam edge.

Note: Do not exceed 75 p.s.i. (517.11 kPa) or it may cause damage to the seam.

This Detail featured these Firestone Products:

Product	Item #
 PondGard Rubber Liner 6.00" (15.24 cm) QuickSeam Cover Strip 	Varies By Size W56RAC1693
QuickPrime Plus Primer or	W56RAC1616 W563587041 W563587044
 QuickScrubber™ 	W563582045
 QuickScrubber Plus™ 	W563582049
 Hand Roller 	W563582023
Quick Roller	W563582026